

WIRS (WOLVERHAMPTON) LTD

BS EN ISO 9001 APPROVED SUPPLIERS TO THE WELDING AND ENGINEERING INDUSTRIES

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E-Mail: sales@wirs.co.uk | www.wirs.co.uk



'Everything for the welder'



WIRS special offer

BOHLER E6013 ELECTRODE

- Quality General Purpose E6013 with excellent Gap Bridging Capabilities
- Good Ignition & Re-Ignition Qualities offering excellent Arc Stability
- Excellent Weldability in all Positions including Vertical Down
- Rutile – cellulosic all Purpose Quality E6013 Electrode
- Reliable Fusion Penetration



Mechanical Properties of All-weld Metal

	u	
Yield strength R _e MPa:	440	(≥420)
Tensile strength R _m MPa:	540	(500-640)
Elongation A (L ₀ =5d ₀) %:	22	(≥20)
Impact work ISO-V KV J	+20 C: 80	
	0 C: 55	(≥47)

u untreated, as welded

Available in sizes:

2.5mm , 3.2mm, 4.0mm

Price excludes VAT ★

**ONLY £12.50
Per 5kg Pkt!**



Also at



Stoke

Unit 10, Crabtree Close,
Fenton Industrial Estate,
Stoke on Trent, ST4 2SW
Tel: 01782 848547 Fax: 01782 411492
E-mail: stokesales@wirs.co.uk



Salop Industrial & Welding Supplies
Part of WIRS (Wolverhampton) Ltd

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Battlefield Enterprise Park,
Shrewsbury, SY1 3TG
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