

# WIRS (WOLVERHAMPTON) LTD

BS EN ISO 9001 APPROVED SUPPLIERS TO THE WELDING AND ENGINEERING INDUSTRIES

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*'Everything for the welder'*



## CODED WELDER PRICE LIST

PLATE SINGLE RUN FILLET WELD PQRs	£198.00
PLATE MULTI RUN FILLET WELD PQRs	£198.00
PLATE TO PIPE FILLET WELD PQRs	£198.00

*\*Aluminium PQRs (only) attract an additional £100.00 charge for microscopic examination\**

PLATE / PIPE BUTT WELD PQRs	£450.00
CHARPY IMPACTS (IF REQUIRED 12MM+)	£215.00

*\*Aluminium PQRs (only) attract an additional £100.00 charge for microscopic examination\**

ALL FILLET WELD QUALIFICATIONS	£100.00
ALL BUTT WELD QUALIFICATIONS	£125.00

- Prices include all mandatory NDT and mechanical testing requirements in accordance with EN ISO 15614-1 / ASME IX ( additional cost for dual certification ) and has UKAS accredited documentation. All PQR Tests carried out for Aluminium will have an additional £100 charge.
- Day rate for third party witnessing/training etc. is charged at the rate of £529 per day inclusive of travel\*, based on an 8 hour working day. Additional hours and WPS Writing will be charged at the rate of £50 per hour.
- All testing is carried out at a UKAS Laboratory , all qualifications are to BE EN ISO 9606-1:2013 or ASME IX as required and all prices are plus VAT.**

\* Subject to location and accommodation will be charged if required / All prices exclude VAT



Stoke

Also at



Salop Industrial & Welding Supplies  
Part of WIRS (Wolverhampton) Ltd

Unit 10, Crabtree Close,  
Fenton Industrial Estate,  
Stoke on Trent, ST4 2SW

Tel: 01782 848547 Fax: 01782 411492  
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Battlefield Enterprise Park,  
Shrewsbury, SY1 3TG

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